

Linda Lacelle

From: Harvey Siemens
Sent: January-12-15 4:39 PM
To: Linda Lacelle
Subject: RE: ECN14-628

That is correct Linda.

It might be a few hours of time but the material shouldn't be that expensive.

Those were David's comments on the ECN, "Update D119-646-013/-014/-113/-114/-213/-214 to CHG 004 Which is this latest change". The skidtubes are fine it's just the float crossbolt spacers that are getting added.

Call me if you need a better explanation

Regards,

HS

From: Linda Lacelle
Sent: January-12-15 12:18 PM
To: Harvey Siemens
Subject: FW: ECN14-628

And do we really have to add all these parts to all kits in stk?? This seems like a lot of \$\$\$

From: Kim Johnston
Sent: January-12-15 2:10 PM
To: Linda Lacelle
Subject: RE: ECN14-628

Hi Linda,

Sorry for delay. Asked Mike P. and he agrees that chg# should go up. Bringing you a copy of ECN.

Thanks,

Kim Johnston

Dart Aerospace

Engineering Clerk

Document Administrator

1270 Aberdeen Street

Hawkesbury, Ontario, K6A 1K7

Email: kjohnston@dartaero.com

Tel: 613-632-5200 ext. 226

Fax: 613-632-9311

From: Linda Lacelle

Sent: Thursday, December 18, 2014 9:15 AM

To: Kim Johnston; Arkam Kindeel

Cc: David Shepherd

Subject: RE: ECN14-628

Anyone?

From: Linda Lacelle

Sent: December-04-14 8:46 AM

To: Kim Johnston; Arkam Kindeel

Cc: David Shepherd

Subject: ECN14-628

Hi,

We received ECN14-628 and it only mentions D119-646-013/-014/-113/-114/-213/-214...should it not also mention D119-646-043/-143/-243??

Thx

Linda Lacelle

Production manager

DART AEROSPACE

T 1-613-632-5200 Ext: 235



ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MP

Date:	14.09.25	Job No.:	ADR Yes/No:	ADR Date:	ECN #:	14- 628
Product No.:	D119-646		Created By:	AK	Approved By:	
Product Name:	Skidtube Installation		Checked By:	DS		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	ME/CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/ES	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	DEO	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO	
Sales Support Manager	Y	CP/MT	

Reason for Change:

Updated documents and drawings per customer and manufacturing feedback

Documents Affected:

IIN-D119-646 Rev. C, ICA-D119-646 Rev. 2, D3847 Rev. C, D3849 Rev. E, D3887 Rev. D, D3905 Rev. D, D4132 Rev. C, D4133 Rev. C, D4134 Rev. C, D4135 Rev. B
DSI 9685 Rev. A, D5101 Rev. A

IF APPLICABLE: NCR: _____ PAR: 14-362/363 CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	Y	SW	Send updated IIN/ICA	
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	AK	MDL-D119-646 Rev J	14.09.02 AK
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		14.11.24
12	Update Product Specification Files (Bluefiles)	Y	KJ		14.11.24
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.11.24
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		14.11.24
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		14.11.24
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See below	14.11.24
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.11.24
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.11.24
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Update routes/BOMs to reflect new drawing revisions
- Update D119-646-013/-014/-113/-114/-213/-214 to CHG 004
- Add updated IIN/ICA + DSI 9685 to product specifications file.

CHG 005
DSI 9685-011 @ CHG 001
full from sub D119-

Bom, Master D119-
0501's issued

14.3 24.3 ✓

ECN Verified & Complete: _____

Date: _____

List Lots

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Criteria : Item ID: 'D119-646-113', 'D119-646-114' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
					Lot Code		
D119-646-113 Skidtube LH with Wearplates & Wearpads, DART (Apical) Tri-Bag Float Compatible	OFFSHORE FG	92607	11/21/13	1.0000	QC21	CHG003	129384 129385
	OFFSHORE FG	93309	1/24/14	1.0000	QC21	CHG003	
				Total: 2.0000			
D119-646-114 Skidtube RH with Wearplates & Wearpads, DART (Apical) Tri-Bag Float Compatible	OFFSHORE FG	92608	10/07/13	1.0000	QC21	CHG003	129384 129387
	OFFSHORE FG	93322	1/24/14	1.0000	QC21	CHG003	
				Total: 2.0000			

(9)

List Lots

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Criteria : Item ID: D119-646-143 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D119-646-143 Replacement Skidtube with Wearplates & Wearpads, DART (Apical) Tri-Bag Float Compatible, Fits LH & R	Main Warehouse FG073	109399	12/18/13	1.0000	QC21	CHG003	129384
	OFFSHORE FG	93178	12/18/13	1.0000	QC21	CHG003	12a468

Total: 2.0000

List Lots

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Criteria : Item ID: D119-646-243 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D119-646-243 Replacement Skidtube with Run-on Landing Wearplates, DART (Apical) Tri-Bag Float Compatible, Fits LH	Main Warehouse FG073	102702	12/06/13	1.0000	QC21	CHG003	29391 29393 29394
	OFFSHORE FG	102699	12/06/13	1.0000			
	OFFSHORE FG	108743	12/09/13	1.0000	QC21	CHG003	
			Total:	3.0000			